

AMENDMENTS TO THE CLAIMS:

Please amend the claims as follows. This listing of claims will replace all prior listings.

1.-12. (CANCELLED)

13. (ORIGINAL) A method of installing screens onto frames having opposing first frame members secured to opposing second frame members to provide a window screen assembly, the method comprising the steps of:

- a) securing a first screen to one of the first frame members of a first frame at in a first stage;
- b) transferring the first frame to a second stage and receiving a second frame at the first stage;
- c) simultaneously securing the first screen to the other first frame member and a second screen to one of the first frame members of the second frame;
- d) transferring the first frame to a third stage, the second frame to the second stage, and a third frame to the first stage; and
- e) simultaneously securing the first screen to the second frame members of the first frame.

14. (ORIGINAL) The method according to claim 13, wherein steps b) and d) include adjusting for sizes of the frames.

15. (ORIGINAL) The method according to claim 13, wherein step b) includes positioning the first screen relative to the first frame.
16. (ORIGINAL) The method according to claim 13, wherein step c) includes moving a first truck transverse to a transfer direction of the frames.
17. (ORIGINAL) The method according to claim 16, wherein step e) includes moving the first frame along the transfer direction relative to second spaced apart trucks.
18. (ORIGINAL) The method according to claim 13, wherein steps a), c) and e) include securing a spline to the frame members.
19. (ORIGINAL) The method according to claim 13, wherein steps a), c) and e) include deforming a portion of the frame members.
20. (ORIGINAL) The method according to claim 13, wherein steps a), c) and e) include applying heat to adhesive on the frame members.

21. (ORIGINAL) The method according to claim 13, wherein step e) includes simultaneously securing the second screen to the other second frame member of the second frame and the third screen to the first frame member of the third frame.